



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3806-045
Job Sheet 167008



Part No: D3806-045

Job Qty: 8 ea

Part Name: Wearbar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/23/17

Job Tracking No:

Due Date: 10/25/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	8 Ea		10/24/17	0.00	0.00	Start Up Large Fab3	EL
100	Cold Saw	8 pcs		10/24/17	0.00	0.67	Cold Saw	EL
110	CNC Vertical Machining	8 pcs		10/24/17	0.24	3.13	HAAS 1	mm
120	QC	8 pcs		10/24/17	0.00	0.00	QC2	mm
130	QC	8 pcs		10/24/17	0.00	0.00	QC8	mm
140	Autoweld 1	8 pcs		10/25/17	0.00	6.72	Automated welding	EL
150	QC	8 pcs		10/25/17	0.00	0.00	QC9	PD 17.11.25
160	QC	8 pcs		10/25/17	0.00	0.00	QC5	PD 17.11.25
170	Packaging	8 pcs		10/25/17	0.00	0.00	Packaging3	EL
180	QC21-SA	8 Ea		10/25/17	0.00	0.00	QC21	PD

Job Allocations

NOV 27 2017

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304B0.250x0.500	31	61	0	0

DART
AEROSPACE
S008681

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Febrille, Victoria



Wearbar Weldment

PART NO: D3806-045
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/10/17
Job No: 167008

INSPECTION SHEET

[illegible]

Measured by:	<i>U. U. P. K.</i>	Checked by:	<i>P</i>	QC Inspector:	
Date:	<i>13 novembre 2017</i>	Date:	<i>17-11-13</i>	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	09.05.19	New Issue	KJ	
B	12.09.26	Dwg Rev updated	KJ	
C	12.10.10	Dimensions revised	KJ	
D	16.08.30	Dwg Rev updated	KJ	